Claims.

1). An external bead trimmer with a shaving breaker device, wherein it comprises a support (2) having at an end thereof a through-hole (3) which bears, on an entrance edge thereof, a cutting element (4) arranged and conformed to remove, during a cutting motion, an external weld bead (20) and to direct a resulting shaving (21) through the through-hole (3), the through-hole (3) bearing, in proximity of an exit edge thereof, means for chopping (5) the shaving, predisposed to fragment the shaving coming from the through-hole (3).

2). The tool of claim 1, wherein the means for chopping (5) for fragmenting the shaving comprise a blade (6) having a first cutting edge (6a) and a second cutting edge (6b) opposite the first cutting edge (6a), the blade (6) being slidable, during a cutting motion, on a surface containing the exit edge of the through-hole (3) with an alternating motion in which the blade (6) transits over a section of the through-hole (3), moving between a first dead point and second dead point at which first and second dead points it is external of the through-hole (3).

3). The tool of claim 2, wherein in the motion of the blade (6) from the first dead point to the second dead point, at least a section of the shaving (21), which shaving (21) is moving through the through-hole (3), is caught between the first cutting edge (6a) and at least a tract of the exit edge of the through-hole (3), so that the shaving (21) is cut at the section thereof.

4). The tool of claim 2, wherein in the motion of the blade (6) from the second dead point to the first dead point at least a section of shaving (21), which is moving through the through-hole (3), is caught between the second cutting edge (6b) and at least a tract of the exit edge of the through-hole (3), so that the shaving (21) is cut at the section thereof.

5). The tool of claim 1, wherein the support (2) exhibits a front surface (2a) on which the entrance edge of the through-hole (3) is located, and a rear surface (2b) on which the exit edge of the through-hole (3) is located and on which the blade (6) runs.

6). The tool of claim 1 or 2, wherein the through-hole (3) is circular in section and the dead points of the alternating motion of the blade (6) are diametrically opposite with respect to the through-hole (3).

7). The tool of claim 2, wherein the blade (6) is associated to a support (6c) which is slidable on the rear surface (2b) of the support (2), by means of two arms connected at ends thereof, the arms being of a length and being arranged at a reciprocal distance from one another such that the support (6c) does not interfere with the through-hole (3).